# The Adsorption of Copper by SBA-15-CPTMS Mesoporous for Water Remediation

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> Abstract. The high development of science and technology affects the economic growth and industrialization process. The industrialization process produces industrial waste which contain heavy metal such as copper (Cu). This industrial waste can harm the environment surronding industrial areas where 15 million or 6% of the Indonesian population live. In order to overcome this problem, mesoporous silica material Santa Barbara Amorphous-15 (SBA-15) is used as an adsorbent. SBA-15 was synthesized through sol gel process using tetraorthosilicate as precursor, Pluronic 123 triblock copolymer as template, and (3 chloropropyl)trimethoxysilane (CPTMS) as functionalized agent. CPTMS was used to modify the SBA-15 surface in order to improve the materials as adsorbent. The materials were characterized using SAXRD and TEM to study material's cristallinity and pore structure, the presence of organic group was examined using FTIR, the surface area of SBA-15 and SBA-15 CPTMS were characterized using Brunauer Emmett Teller (BET) N2 adsorption isotherm test at 77 K, and the ions concentration in solution after adsorption process was determined using AAS. The crystal structure of SBA-15 and SBA-15 CPTMS was found 2D heksagonal with a more regular SBA-15 pore structure than SBA-15 CPTMS. The surface area of SBA-15-CPTMS was found to be lower than SBA-15, 711.061 m<sup>2</sup>/g in comparison to 831.996 m<sup>2</sup>/g. However, in copper adsorption test, it was found that SBA-15-CPTMS has higher adsorption ability.

## **1** Introduction

The high development in science and technology indirectly affected economic growth which is accompanied by rapid industrialization process in Indonesia. High industrialization rate in Indonesia is directly proportional to the level of environmental pollution [1]. It means that 15 million or 6% of the Indonesian population who live in industrial areas or surrounding areas can be affected by heavy metals massive pollution [2]. Environmental Pollution can be caused by heavy metals such as lead, copper, and cadmium which can be found in the water and soil. Pollution by these metals causes some disease in humans, because the excessive detoxification element is very dangerous to the human

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health [3]. Factories in industrial area of Jakarta-Bogor-Depok-Tangerang (Jabodetabek) continously disposes the liquid waste to the rivers nearby which finally empties at the Bay of Jakarta. In 2008 Jakarta bay has been greatly affected by heavy metals such as copper, cadmium, lead, mercury, and nickel [4].

Nanotechnology has been growing up very fast in Indonesia. Nanomaterials in Indonesia bring great benefits to human life because it has special properties compared to other materials. In this research, we use one of special nanomaterial which is material Silica SBA-15. SBA-15 is a silica mesoporous material which has ordered hexagonal pores structure, surface area of 400 m<sup>2</sup>/gram [5], pores diameter between 5 - 15 nm [6], and also has a good mechanical and thermal resistance because of the thickness wall SBA-15 between 3,1 - 6,4 nm [7]. A wide surface area makes SBA-15 widely used for adsorbent materials. In 2015 Mohammad Sadegh A. Et. Al has demonstrated the ability of SBA-15 as a lead nitrate heavy metal adsorbent. Metode Zhang et. Al is used as an example for SBA-15 synthesis using amphiphilic triblock copolymers [8]. In 2016 synthesis of SBA-15 conducted by Donanta Dhaneswara et. Al has been successfully done with more simple method [9].

In this research, synthesis SBA-15 using pluronic 123 will use as copper heavy metals absorbent materials. It is expected that the level of metals pollution can be reduced significantly and then this materials can be applied to overcome the environmental pollution problem especially caused by liquid waste in Jabodetabek Industrial Area.

# 2 Experimental

### 2.1 Materials

Sol-gel process was used to synthesis SBA-15. Tetraethylorthosilicate (TEOS) by Merck as a precursor, Surfactant Pluronic 123 (P123) by Sigma Aldrich as a template, (3-chloropropyl)trimethoxysilane (CPTMS) by Sigma Aldrich as Functionalizing Agent, HCl 2M, Hydrous Toluene, and Copper Sulfate (CuSO<sub>4</sub>) by Sigma Aldrich as adsorbate samples.

### 2.2 Synthesis of SBA-15

The Synthesis of SBA-15 was used by Sol-Gel Process. First, 4 grams of P123 was prepared and was dissolved in 100 mL 2M HCl, and then it was stirred at 40°C for duration 4 hours. After that, TEOS 6.3 grams was added slowly under static condition at 40°C for 24 hours. The resulting gel then was processed via hydrothermal method using Teflon Autoclave for crystallized the gel. The filtered white solid was washed with aquadest, air dried at room temperature, and calcined at 550°C for 5 hours.

#### 2.3 Functionalization of SBA-15

(3-chloropropyl)trimethyloxysilane (CPTMS) is a functionalization agent for SBA-15 surface modification. The first step, SBA-15 (0.8 gr) was dissolved in hydrous toluene (12.5 ml). After that, added 5.6 ml CPTMS under stirring condition. The functionalization process was carried out using reflux for 24 hours at 110°C. Toluene and ethanol was used for washing the resulting white precipitate, next make 24 hours oven at 100°C for dry.

#### 2.4 Adsorption Process of Copper Ion

The adsorption process was started by placing  $Cu^{2+}$  metal ion inside of six different bottles with concentration are 1000, 2500, and 7500 ppm for two of each bottle. Next, the bottle was placed on a magnetic stirrer with the addition of both SBA-15 as an adsorbent of 0.01

gram at room temperature for 30 minutes. The second experiment was started by placing SBA-15 CPTMS and SBA-15 inside of six different bottles with concentration of 1000, 2500, and 7500 of each bottle. Then the bottle was placed on a magnetic stirrer with the addition of Cu 0.01 gram at room temperature for 30 minutes. The last step was adsorption test using Atomic Adsorption Spectrometry (AAS) to find  $Cu^{2+}$  metal ion concentration which was absorbed by SBA-15.

### 2.5 Characterization Methods

SBA-15 and SBA-15 CPTMS surface area were determined by Brunauer Emmett Teller (BET)  $N_2$  adsorption isotherm test at 77 K. Small Angle X-Ray Diffraction (SAXRD) was used to identify materials crystallinity, the SBA-15 organic group was determined by Fourier Transform Infrared (FTIR), and after adsorption ion concentration was identified by Atomic Adsorption Spectrometry (AAS). Transmission Electron Microscopy (TEM) was used to imaging the mesostructure of SBA-15.

# **3 Results and discussion**

### 3.1 The crystallinity of SBA-15 and SBA-15 CPTMS

Fig. 1 is shown about the crystallinity of SBA-15 and SBA-15 CPTMS using Small Angle X-Ray Diffraction. In fig. 1, Sample SBA-15 and SBA-15 CPTMS show three main peaks (100), (110), and (200). The wide peak of SAXRD patterns of 20 at around 0,3683 and the other peak at around 0.6547 for both materials. The three main peaks shown in SAXRD results, demonstrating the 2D ordered hexagonal pore structure arrays [10]. The (100) peak shows the surface wall of SBA-15 and for hexagonal structure is shown as peaks of (110) and (200) [11].

Based on fig. 1, The SAXRD peaks height for SBA-15 CPTMS is lower than SBA-15 peaks height. This is due to the alteration of ordered mesostructure SBA-15 which is the results of functionalization produced by organic groups throughout the SBA-15 mesoporous silica [11].



Fig. 1. The Small Angle X-Ray Diffraction plot of SBA-15 and SBA-15 CPTMS

In fig. 2 below, the observation of the hexagonal structure of both material SBA-15 can be observed clearly. Fig. 2 shows of both SBA-15 has 2D hexagonal structure, as confirmed by Transmission Electron Microscopy (TEM) [12]. The high magnification of TEM can be used to observe the channel-like structures running parallel to the diagonal direction and the results show that the both materials have nanopores. As TEM result shown in figure 2(a) and 2(b), It indicates that SBA-15 CPTMS (fig. 2b) already made a bright surface compared to SBA-15 because of chlor and methyl modification.



Fig. 2. The TEM results of (a) SBA-15 and (b) SBA-15 CPTMS

The white particle which is seen in the fig. 2(b) indicates that the particle dispersed around the SBA-15 CPTMS, but in fig. 2(a), those white particles can not be seen as. This possibly the presence of Cl which was brought by CPTMS.

#### 3.2 Material properties of SBA-15 and SBA-15 CPTMS

Mesoporous silica SBA-15 has been successfully functionalized using functionalization agent (3-chloropropyl)trimethyloxysilane (CPTMS). The differences materials properties of SBA-15 and SBA-15 CPTMS as surface area, pore diameter and volume should be studied to know about ion cl effect on the surface of materials. The observation was using Brunauer Emmett Teller (BET)  $N_2$  adsorption isotherm test. This table below shows about surface area, pore volume and pore diameter of both material SBA-15.

	Pore Diameter (Å)	Pore Volume (cc/g)	Specific Surface Area (m <sup>2</sup> /g)
SBA-15	29.203	265.161	831.996
SBA-15 CPTMS	28.521	199.649	711.061

Table 1. Materia	l Properties of SBA-15 and SBA-15 CPTMS
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Table 1 above shows that the differences materials properties between SBA-15 and SBA-15 CPTMS. It can be seen clearly that SBA-15 has smaller pore diameter that SBA-15 CPTMS. In comparison between SBA-15 and SBA-15 CPTMS, the reduction of pore volume and specific surface area of SBA-15 CPTMS were occurred at 25% and 15%.

Materials properties of both SBA-15 are related to the ability of adsorption that show in Fig.3 below.



Fig. 3. The BET result N<sub>2</sub> adsorption and desorption isotherm test.

Fig. 3 shows  $N_2$  adsorption-desorption isotherm of various SBA-15 concentrations. It can be seen from fig. 3 that there is one adsorption type for pure SBA-15 and CPTMS functionalized SBA-15. The type of adsorption-desorption curves for both SBA-15 is a type IV. Type IV corresponds to the condensation capillarity of the mesopores, it has shown on a steep slope and high relative pressure [13]. This type shows an adsorption mechanism which proceeds via multilayer adsorption [14]. Based on fig. 3, it can be seen that adsorption-desorption curve has a hysterical loop in the relative pressure range 0.6 to 0.8 for SBA-15 and 0.6 to 0.70 for SBA-15 CPTMS. There are four type of hysterical loop, based on the figure above for both materials SBA-15 it's clearly seen as Type H2 hysterical loop curves. Type H2 shows irregular size and shape pores SBA-15 [13].

Based on fig. 4, it can be known that the organic function makes the surface area of modified SBA-15 reduces to the half from the initial value even though the distribution is nearly similar. Fig.4 shows that SBA-15 has pore diameter around 29Å and it means that pore size distribution SBA-15 is narrow. Based on analysis hysterical loop curve type H2 that shows irregular size and shape pores SBA-15, In fact for the prove SBA-15 CPTMS has more irregular structure that can be seen from the peak of SBA-15 CPTMS is lower than the peak of SBA-15 [15].



Fig. 4. The pore distribution of SBA-15 and SBA-15 CPTMS

### 3.3 Organic group of SBA-15 and SBA-15 CPTMS

Fig. 5 show abut FTIR results of both SBA-15 material. Symmetric-asymmetric stretching of the C-H Bonds can be observed from the typical bands at 2950-2850 cm<sup>-1</sup> and vibration of Si-C bonds can be seen at bands 722 cm<sup>-1</sup>. The evidence regarding the success or failure of SBA-15 functionalization can be seen from the bands at 500 cm<sup>-1</sup>, in the figure below shows the existence of the C bond with Cl ion which means that the SBA-15 CPTMS functionalization has been successful.



Fig. 5. FTIR spectra results of SBA-15 and SBA-15 CPTMS

#### 3.4 The studies of Cu ion adsorption

The ability of adsorption SBA-15 with fixed Cu concentration can be shown below. Based on table 2, the removal percentage of SBA-15 CPTMS is higher than SBA-15. It can be shown that the highest removal percentage of Cu obtained at the concentration of adsorban 7500 ppm. The increasing of adsorban concentration followed by the increasing removal percentage.

Samples	Samples Concentration (ppm)	Cu Final Concentration (mg/L)		Cu Removal
		mg/L	%	(%)
SBA-15 CPTMS	1000	1.0667	16.76	83.24
	2500	0.2939	4.62	95.38
	7500	0.1203	1.89	98.11
SBA-15	1000	4.6255	22.35	77.65
	2500	3.6088	17.43	82.57
	7500	3.0513	14.74	85.26

Table 2. AAS result of varian concentration SBA-15 and SBA-15 CPTMS

Even though BET results has been shown that the modification of SBA-15 with CPTMS decreases the surface area, pore diameter, and pore volume, it does not mean that modification of SBA-15 yields lower capacity in adsorption. As fig. 6 shown, SBA-15 CPTMS has better adsorption capacity than pure SBA-15. This may be due to the modification of SBA-15 which generates of O-Si-Cl<sup>-</sup> bridge that makes adsorption better than the surface with only Si-O bond [16].



Fig. 6. Copper removal of SBA-15 and SBA-15 CPTMS

The other experiment was trying to fix concentration SBA-15 (0,01 gr) with increasing concentration of copper ion from 1000 ppm, 1250 ppm, and 1500 ppm. Table. 3 are shown the result, it's clearly seen that CPTMS functionalized SBA-15 has a better adsorption ability from the first concentration until the last concentration than pure SBA-15. As the result in the table below, for SBA-15 CPTMS increasing the adsorption ability from 3,99% and reach the maximum at 9,95%. On the other hand, pure SBA-15 starting point of adsorption ability is at 1,05% to maximum amount only 3,60%.

Samples	Cu Initial Concentration (ppm)	Final Concentration (ppm)	Adsorption (%)
SBA-15 CPTMS	1000	178.95	3,99
	1250	212,745	7,29
	1500	218,685	9,95
SBA-15	1000	208,345	1,05
	1250	255.71	2,99
	1500	282.16	3,60

Table 3. The adsorption ability result of SBA-15 and SBA-15 CPTMS

According to the previous results, all of the concentration SBA-15 show a good result of Cu ion removal ability. In this part, 1000 ppm of concentration SBA-15 has been chosen for second adsorption test with various metal copper ion and fix concentration of SBA-15. It can be observed from fig. 7 that as concentration of Cu ion was increased, percentage adsorption due to its O-Si-Cl chemical bridge was increased as well. The Cl<sup>-</sup> Organic group may induce better adsorption abilities with the extra addition of electron from the Cl.



Fig. 8 The comparison of SBA-15 and SBA-15 CPTMS adsorption ability

# 4 Conclusions

SBA-15 has a 2D hexagonal structure based on Small-angle XRD. Functionalization SBA-15 with CPTMS has been successfully conducted. It can be observed in a lower specific area, pore diameter, pore volume, and also the appearance of Si-Cl bond on the FTIR results. However, despite the lower mechanical properties of CPTMS functionalized SBA-15, the adsorption capability is higher than pure SBA-15. The adsorption of copper by SBA-15 CPTMS mesoporous for water remediation has been successfully conducted by using laboratory samples. The results showed that the CPTMS functionalized SBA-15 for all concentration has a better adsorption ability than pure SBA-15 because of Si-Cl bond generated from the functionalization which is SBA-15 with (3 chloropropyl)trimethyloxysilane (CPTMS).

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