# Removal of Lead from Water by Liquid-Liquid Extraction using trihexyltetradecylphosphonium Chloride in Different Diluents

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**Abstract.** The feasibility of ionic liquid trihexyltetradecylphosphonium chloride [THTDP][Cl] as extractant in different diluents for the removal of lead (Pb) from water was investigated using laboratory scale liquid-liquid extraction. The tests were conducted using an extraction mixture which consisted of 5% (v/v) [THTDP][Cl] in different diluents, namely toluene and corn oil. In general, the extraction followed anion exchange mechanism and equilibrium extraction can be achieved at extraction time of 5-10 minutes. In addition, the extraction efficiency was found to decrease when the HCl concentration in Pb solution was increased from 1 M to 3 M for both types of diluents, as a result of competition between excessive Cl<sup>-</sup> and PbCl4<sup>2-</sup> to form complex with [THTDP] cation. The extraction ability of Pb for [THTDP][Cl] was highly dependent on the types of diluents used where corn oil based extraction mixture showed lower extraction efficiency in comparison to toluene based extraction mixture, as a result of its higher viscosity.

## **1** Introduction

Liquid-liquid extraction is one of the popular water treatment technologies for the removal of heavy metals and organic compounds. The conventional extraction mixtures consist of organic based solvents and extractants, which normally have high vapour pressure, flammability and toxicity. These properties often rise up issues on the chemicals handling and additional cost due to solvent loss.

Vegetable oils and ionic liquids appear to be suitable candidates in replacing the organic solvents and extractants, respectively, in liquid-liquid extraction process. Vegetable oils are generally less toxic in comparison to organic solvents, which make them a favourable choice to be applied as the diluent in liquid-liquid extraction for improving the environmental friendliness of this process in water treatment. From the view of extractants, ionic liquids are a group of room temperature molten salts that consist of organic cations and organic/inorganic polyatomic anions. Due to their salt characteristics, they generally have negligible volatility, less flammable and they are tunable based on the requirement of the

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process [1-3], and these properties generally show their favorability to replace the organic based extractants/solvents.

In the past decade, ionic liquids with imidazolium cations have been investigated extensively and have proven to show superior performance in extracting organic compounds and heavy metals from aqueous solutions using liquid-liquid extraction [4-9]. However, it is worth noting that imidazolium based ionic liquids, especially with hydrophobic characteristic are normally costly. Therefore, their feasibility in large scale application remains a concern. In contrast, ammonium and phosphonium based ionic liquids are recently being investigated as a new type of ionic liquids in liquid-liquid extraction process due to the fact that they are more stable than imidazolium based ionic liquids [10]. These ionic liquids have been reported to show favorable performance in extraction of cellulose [11], dyes [12] and heavy metals [6, 13-14]. Nevertheless, investigations on the role of phosphonium based ionic liquids in liquid-liquid extraction mechanisms of heavy metals from water are still limited.

The present study investigated the application of ionic liquid trihexyltetradeculphosphonium chloride [THTDP][Cl], as the extractant in different diluents, namely toluene and corn oil for the removal of lead (Pb) from acidic solution using liquid-liquid extraction. The effect of different operating parameters such as extraction time, initial Pb concentration and HCl concentration on the extraction efficiency was investigated in this study. Lastly, a comparison on the extraction efficiency between the corn oil based extraction mixture and toluene based extraction mixture was also carried out.

### 2 Methodology

#### 2.1 Materials

The ionic liquid extractant, trihexyltetradecylphosphonium chloride [THTDP][Cl] was purchased from Sigma Aldrich. The extraction solvents/diluents used in this study were corn oil and toluene. Lead nitrate,  $Pb(NO_3)_2$  was used as the heavy metal candidate in this study and it was supplied by R&M Chemicals.

#### 2.2 Experimental procedure

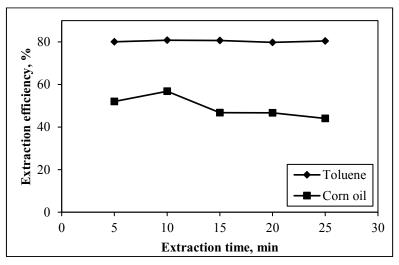
The extractant, [THTDP][Cl] was mixed with the diluent (corn oil or toluene) using magnetic stirrer to produce 5% (v/v) extractant mixture. A solution of 100 ppm of Pb was prepared by dissolving the pre-calculated amount of Pb(NO<sub>3</sub>)<sub>2</sub> into 3 M HCl solution. The extraction test was conducted by contacting 5 mL of the extraction mixture with 8 mL of Pb solutions in a glass vial and the mixture was homogenized for 15 minutes using a magnetic stirrer. After the extraction process, 1 mL of sample was taken from the aqueous phase and it was diluted with 9 mL of distilled water. The Pb concentration in the diluted sample was analyzed using ICP-OES. The extraction efficiency can be determined using Equation (1), where C<sub>i</sub> is the initial Pb concentration and C<sub>f</sub> is the final Pb concentration after the extraction process.

Extraction efficiency, 
$$\% = \frac{C_i - C_f}{C_i} \times 100$$
 (1)

# 3 Results and discussion

The study was investigated for three parameters, namely i) extraction time, ii) initial Pb concentration, iii) HCl concentration in the Pb solution, and iv) types of diluents. The results are further discussed in their respective sub-section.

### 3.1 Effect of extraction time



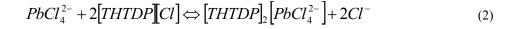
**Fig. 1.** Effect of extraction time on the extraction efficiency of Pb using 5% (v/v) trihexyltetradecylphosphonium chloride in different diluents (Initial Pb concentration: 100 ppm; HCl concentration: 3 M)

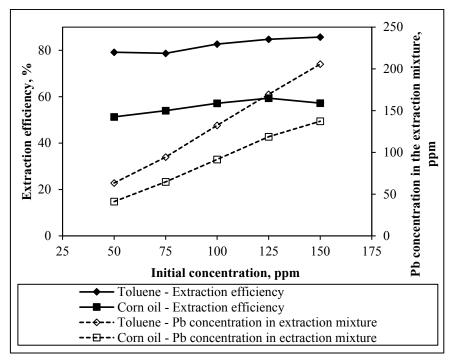
The effect of extraction time was investigated from 5 minutes to 25 minutes. In general, it is found that equilibrium extraction can be achieved at short extraction time i.e. 5-10 minutes for both types of diluents, as shown in Fig. 1. An extraction efficiency of 80% can be achieved in 5 minutes when toluene was applied as the diluents and the efficiency was maintained at prolonged extraction time, indicated that the extraction equilibrium had been achieved. However, a different trend was observed when corn oil was applied as the diluent in the extraction mixture. Fig. 1 shows that equilibrium extraction is achieved within 5-10 minutes, but at a lower lower extraction efficiency range of 44-56%. Further increase in the extraction time from 10 minutes to 25 minutes was found not to improve the extraction. Instead, a slight reduction in the extraction efficiency was observed.

### 3.2 Effect of initial Pb concentration

Fig. 2 illustrates the effect of initial Pb concentration on the extraction efficiency. In general, the results showed that the extraction efficiency was slightly increased at higher initial Pb concentration for both types of diluents. The variation in the extraction efficiency for toluene and corn oil based extraction mixture is in a small range of 78-86% and 51-59%, respectively, even though the initial Pb concentration is increased from 50 ppm to 150 ppm, as shown in Fig. 2. Theoretically, the use of 5% (v/v) [THTDP][Cl] was adequate in removing all the Pb from the aqueous solutions for both low and high initial Pb concentration. However, the experiment results showed that 100% extraction efficiency was not achievable. Instead, a stable extraction efficiency was obtained for both toluene and corn oil based extraction mixtures, regardless of initial Pb concentration. This could be mainly caused by the nature of

the extraction process in this study. The extraction mechanism is believed to be the anionic exchange for the formation of hydrophobic [THTDP]-PbCl<sub>4</sub> complex that is soluble in the extraction mixture, as shown in Equation (2). The results suggested that the reaction for the complex formation is reversible and equilibrium extraction will be achieved. Nevertheless, it is worth noting that the uptake of Pb from the aqueous solution at higher initial Pb concentration is increased substantially, as shown in Fig. 2, suggesting that the saturation uptake of Pb by the extraction mixture is not being achieved yet.





**Fig. 2.** Effect of initial Pb concentration on the extraction efficiency and Pb concentration in the extraction mixture using 5% (v/v) trihexyltetradecylphosphonium chloride in different diluents (Extraction time: 15 minutes; HCl concentration: 3 M)

### 3.3 Effect of HCI concentration

The effect of HCl concentration in Pb solution was investigated from 1 M to 3 M. The use of HCl is essential for two purposes: i) to provide low pH condition to ensure that Pb is in ionic form, and ii) to provide Cl<sup>-</sup> ion for the formation of  $PbCl_4^{2-}$ . The formation of  $PbCl_4^{2-}$  is important to ensure that anionic exchange mechanism as shown in Equation (2) can occur in the Pb extraction process.

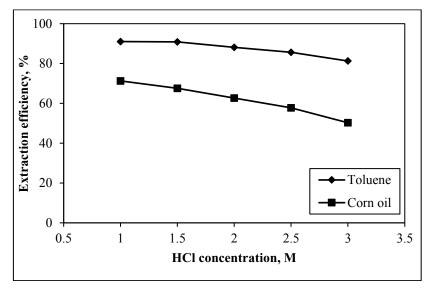


Fig. 3. Effect of HCl concentration on the extraction efficiency of Pb using 5% (v/v) trihexyltetradecylphosphonium chloride in different diluents (Extraction time: 15 minutes; Initial Pb concentration: 100 ppm)

In general, it is claimed that a low pH and high HCl concentration are required in order to ensure the metal species is in  $MeCl_4^{2-}$  form. This has been discussed by Mirea et al. [15] whereby higher HCl concentration provides better anion exchange. However, a reverse trend is found in the present study, as shown in Fig. 3 whereby the increase of HCl concentration in Pb solution from 1M to 3M is found to decrease the extraction efficiency, regardless the types of diluents used. The results suggested that an excessively high HCl concentration was not required to ensure smooth anionic exchange extraction. This was in line with the work of Bhatluri et al. [16] and Regel-Rosocka et al. [13] in the extraction of cadmium and palladium. Bhatluri et al. [16] suggested that the excessive concentration of HCl in the metal solution led to lower extraction efficiency due to the competitive environment between Cl<sup>-</sup> and MeCl<sub>4</sub><sup>2-</sup> to form complex with [THTDP] cation. The results in this study were believed to be caused by this reason as the number of mole of HCl used was 2070-6210 times higher than Pb. Excessive free Cl<sup>-</sup> ions in the solution may compete with PbCl<sub>4</sub><sup>2-</sup> in the complexation process. Thus, lower extraction efficiency was observed at high HCl concentration.

#### 3.4 Effect of types of diluents

The feasibility of greener extraction mixture that comprises of [THTDP][Cl] and corn oil was evaluated by comparing with the conventional organic diluent, toluene. In general, it is found that the extraction efficiency under corn oil based extraction mixture is relatively lower than toluene based extraction mixture, as shown in Figs. 1, 2 and 3. This was plausibly to be caused by the viscosity of the diluent, as the viscosity of corn oil is relatively higher than toluene [17-18]. Therefore, the well mixed condition was poorer for corn oil based extraction mixture under similar stirring speed and this further caused slower mass transfer rate and the extraction efficiency. Nevertheless, it is suggested that the use of higher stirring speed and enhanced mixing condition may help in improving the performance of corn oil based extraction mixture.

# 4 Conclusions

The ability of ionic liquid trihexyltetradecylphosphonium chloride [THTDP][Cl] as extractant in different diluents for the removal of Pb from water was evaluated. The results showed that the ionic liquid can extract Pb from HCl solution effectively via anionic exchange mechanism. The extraction was fast and equilibrium extraction can be achieved within 5-10 minutes. From the view of solution condition, it was found that highest extraction efficiency was achieved at 1M HCl concentration and further increase in HCl concentration reduced the extraction efficiency, as a result of competition between Cl<sup>-</sup> and PbCl4<sup>2-</sup> in complex formation with [THTDP] cation. The performance of ionic liquid as extractant was highly dependent on the types of diluent, where high viscosity diluents will impede the extraction process.

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