The application of the TES technology in CHP heating system with Chinese demand profiles——A techno-economic feasibility case study

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Abstract. The thermal energy storage (TES) technology is an effective method to enhance the planning and the economy of the combined heat and power (CHP) plants, while it has still not been broadly promoted in China. In this paper we firstly establish a mathematical model for a Chinese CHP plant with TES. Then the EnergyPRO software is used to find the optimum type of the TES tank in a three-tariff electricity pricing market and the operation strategy of the CHP plant with the selected TES tank is studied. Thirdly, the economic benefits of the system with/without TES is evaluated. The results show that adding a TES tank with volume of 24000m³ can significantly increase operational profits of the CHP system and reduce the use of peak-shaving heat source.

1 Instruction

With the acceleration of urbanization in China, the total district heating (DH) demand in urban areas is increasing. At the end of 2016, the urban central heating area has reached 87 billion m² [1]. For northern urban areas, coal-fired CHP plants has become the main facility of DH system. Meanwhile, the design, operation and management (O&M), as well as control technologies are developing slowly, which lead to a large extent of mismatch between DH demands and supplies in the CHP system.

According to the literature review, the TES technology is theoretically an effective method to solve the above problem. It can save the excess heat generated by the units and release the heat when needed[2]. T. Nuytten et al. to evaluate the thermal behavior of different TES technologies for coupling with a micro-CHP system in England. [3-5] introduce the operation strategy and optimization method in CHP pant, as well as the mathematical methods in finding the optimum type of TES capacity. The TES technology has still not been broadly promoted in China. One reason is that people haven't realized about the importance of TES on the O&M of the CHP plant and the potential to enhance its economic benefit.

The EnergyPRO software has the ability to model and optimise operations of a DH system, especially suitable for CHP plants with TES tanks [6-7]. Lund et al. [8] use EnergyPRO to determine the optimal operation strategy of a CHP plant in Denmark, and point out that the optimization method and process for different regions are similar by adjusting the parameters of the software. In this paper we will establish a mathematical model for a CHP plant in China with a TES tank, using

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EnergyPRO software to find the optimum type of the TES tank and studying the operation strategy as well as the economic benefit of the system. This study will help people realize the importance of optimizing the energy planning and the advantages of the TES technology assisting the CHP plant.

2 The model establishment of the CHP with TES

2.1 Overview of the CHP plant

The CHP plant is located in Shulan City, Jilin Province. It has two coal-fired back-pressure CHP units as basic heat source and one gas-boiler is also equipped as the peak boiler. Characteristics of each unit are given in Table 1. A TES tank is installed at the side of the heat source and connected directly with the primary network (Fig. 1).

Table 1. Technical data of the units.

	Max. heat production, (MWh)	Max. electrical production, (MWh)	Heat- power ratio
CHP unit	98.5	35	2.86
Peak boiler	116	0	-

Most Chinese CHP plants only run in the period called heating season. The heating season in Shulan starts on October 15 and end on April 5 of the next year, totally 6 months. It is obtained that the calculated outdoor temperature $t_w = -24^{\circ}C$ while the calculated indoor temperature $t_n = 18^{\circ}C$. So far, the heating area F

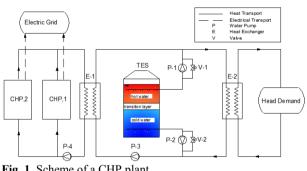
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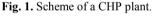
undertaken by the CHP plant in heating season is 4.51×10^6 m², with the average heating index q_f of 44.4W/m². The heat demand (HD) of the Shulan City in 2016-2017 heating season is calculated by degree-hour method [9]:

$$HH = (1 - \gamma_d)(18 - t_{w_i})$$
(1)

$$Q_{HD}(t) = \frac{q_o \cdot HH}{(t_n - t_w)}$$
(2)

It can be seen from Fig. 2, during the initial and ending period of the heating season, HD is relatively low, sometimes even equals to 0, while in the mid-term of the heating season, HD is rather high and sometimes beyond the maximum heat production of the CHP units which is 197MWh, so the peak boilers need run at these periods. Meanwhile, the HD curve has strong fluctuation in the whole heating season. If the CHP units is fully operating in accordance with the changes in HD, especially for coal-fired units, the frequent adjustment of the unit operating parameters will bring the negative influence on both economic performance and safety of the unit [10]. If they maintain a base load to ensure operation efficiency, it will lead to the waste of heat especially in the beginning and ending of the heating season.





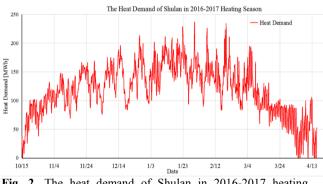


Fig. 2. The heat demand of Shulan in 2016-2017 heating season.

2.2 the mathematical model

The total amount of heat storage in one day is :

$$Q_{TES,s} = \sum_{t=1}^{24} k_s \cdot Q_{TES,s}(t)$$
(3)

The total amount of heat release in one day is :

$$Q_{TES,r} = \sum_{t=1}^{24} k_r \cdot Q_{TES,r}(t)$$
(4)

For the CHP plant, the hourly sale of heat and sale of electricity are respectively calculated by Eq.(5) and Eq.(6), while the hourly fuel cost by CHP units and peak boilers are calculated by Eq.(7). So the hourly operation income of the CHP plant can be calculated by Eq.(8). Considering the cost of TES tank, the NPV for a period of 15 years for the CHP plant can be calculated by Eq.(9) while m is the amount of months in heating season and d is the amount of days in each month.

$$I_h(t) = Q_{HD}(t) \cdot i_h(t) \tag{5}$$

$$I_{e}(t) = (P_{e1}(t) + P_{e2}(t)) \cdot i_{e}(t)$$
(6)

$$C_{f}(t) = \sum_{i=1}^{2} (P_{hi}(t) + P_{ei}(t)) \cdot c_{1}(t) + H_{peak}(t) \cdot c_{2}(t)$$
(7)

$$I_{A}(t) = I_{h}(t) + I_{e}(t) - C_{f}(t)$$
(8)

$$NPV = \sum_{t_{year}=1}^{15} \left[\frac{\sum_{t_{mouth}}^{m} \sum_{t_{day}}^{d} \sum_{t=1}^{24} I_A(t)}{(1+r)^{t_{year}}} \right] - C_{TES}$$
(9)

2.3 The constraints of the model

2.3.1 The equality constraints of the model:

Eq.(10) means the heat supply of CHP plant should always meets HD. Only considering the problem of short-term heat storage in this paper, Eq.(11) means the amount of heat storage is always equal to the amount of heat release within one day. Besides, the relation between the heat production and the electricity production of the back-pressure units could be regarded approximately as in linear relationship described by Eq.(12).

$$\sum_{i=1}^{n} P_{hi}(t) - k_s \cdot Q_{TES,s}(t) + k_r \cdot Q_{TES,r}(t) = Q_{HD}(t) \ (i = 1, 2) \ (10)$$

$$Q_{TES,s} = Q_{TES,r} \tag{11}$$

$$P_{hi}(t) = C_m P_{ei}(t) \ (i = 1, 2) \tag{12}$$

2.3.2 The inequality constraints

The following relationship should be satisfied among $Q_{TES,s}$, $Q_{TES,r}$ and the capacity of the TES tank Q_{TES} within one day:

$$Q_{TES,r} \le Q_{TES,s} \le Q_{TES} \tag{13}$$

The heat production and electricity production of each CHP unit meets the limit as it is shown in the following inequations:

$$P_{hi,\min}(t) \le P_{hi}(t) \le P_{hi,\max}(t) \ (i=1,2)$$
(14)

$$P_{ei,\min}(P_{hi}(t)) \le P_{ei}(t) \le P_{ei,\max}(P_{hi}(t)) \ (i = 1, 2)$$
(15)

3 Analysis of the calculating results

3.1 Selection of optimal volume of TES tank

In this paper, the 15-year NPV maximization of the system is taken as the object function to determine the optimal volume of the TES tank and the EnergyPRO software is adopted to solve the system model in 2.2. In this case, temperature difference at the hot and cold water ends of the TES tank is fixed as 35° C and the effective volume covers 90% of the total volume. Taking the peak-valley price into consideration, relevant economic data of the CHP plant is shown in the Table 2.

Table 2. Economic data.

Heat price, USD/MWh	14.5
Electricity peak-price, USD/MWh (8:00am~11:00am & 18:00pm~23:00pm)	88.5
Electricity high-price, USD/MWh (11:00am~18:00pm)	57.0
Electricity valley-price, USD/MWh (23:00pm~8:00am)	28.5
Coal cost, USD/t	24
Natural gas cost, USD/Nm ³	0.6
TES cost, USD/m ³	450
Discount rate	6%

From the perspective of improving the revenue of the CHP plant, suppose the TES tank stores heat as much as possible at the peak and high value of the electricity price to improve the electricity production of the units during these periods, while releasing heat at the valley value period, which is a rather reasonable operation strategy. In the calculation steps, we set the content of TES tank is empty at 8 a.m. each day and start TES tank to store heat from that moment.

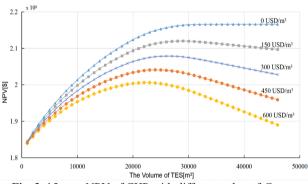


Fig. 3. 15-year NPV of CHP with different value of CTES

The optimization results under different C_{TES} are shown in the Fig.3. When C_{TES} is 0, the 15-year NPV value grows with the set volume of the TES tank increasing. When the volume of the TES tank is about 35000m³, the 15-year NPV value of the system tends to be fixed value. If the volume of the TES tank is larger than 35000m³, the 15-year NPV of the system will increase no longer because there is no more heat in units to store in the TES tank. When taking into consideration of C_{TES} , the 15-year NPV value would decrease as the volume of the tank beyond the optimal volume, and the larger the C_{TES} is, the smaller the 15-year NPV value is. Besides, the optimal volume to get the maximum 15-year NPV value would decrease with C_{TES} increasing. According to the relevant market price at home and abroad, we take the C_{TES} of the TES tank as 450USD/m³, based on which the optimal volume of the TES tank is 24000m³ corresponding to the storage capacity 876MWh.

3.2 The optimal operation strategy

EnergyPRO could calculate the production priority of each unit by the target of optimization and obtain the optimal operation strategy. The simulation is conducted on Shulan CHP with the TES tank volume of 24000m³. At the initial stage (with the results of first 30 days of the heating season as the example in Fig.4), the amount of heat storage in CHP units is abundant so the capacity of the TES tank could almost be taken full use. Unit 1 and unit 2 try to run at full load during the period when the electricity price at peak and high values. The heat produced by the CHP units could meet the HD as well as the heat storage requirement of the TES tank till reach its storage capacity. The TES tank releases heat at the valley-price period. Since the heat load is low, heat release of the TES could basically satisfy heat demands. During this period, the CHP units could product less heat or stop running. At ending stage of the heat season, the operation strategy of the system is similar to that of the initial stage (as shown in the Fig.5).

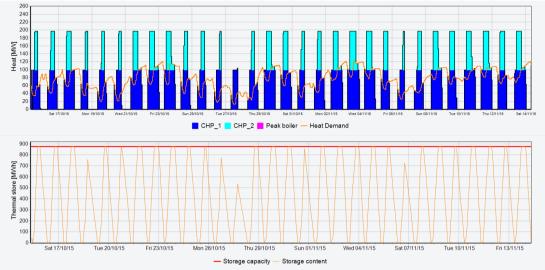
In the mid-term (taking January which has the lowest average temperature in the heating season as the example in Fig.6), the HD at the user side is rather high. It could be seen that the time when units operate at full load increases obviously and in some days, the content of TES could not even be filled. This is because in these cases the units need to provide more heat to the users, so there is not enough heat to be stored into the TES tank. During the heat release period of the TES tank, it is possible that the heat supplied by CHP units and the TES tank can't satisfy the HD, under which circumstance the peak boilers is required to start to meet the HD on the user side (the pink part in the diagram).

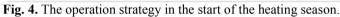
In addition, We suppose the CHP units is fully running in accordance with the HD curve before adding a TES tank, then it can be found the stable operation time of the CHP units in the whole heating season is greatly extended after the TES tank is configured.

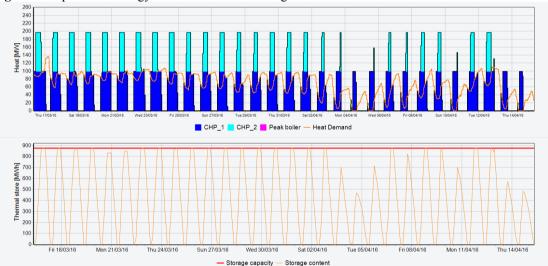
3.3 Economic analysis

Table 3. Economic comparison in the heating season.

	sale of	sale of	Fuel cost	Operation
	heat	electricity		income
)USD)	(USD)	(USD)	(USD)
Case A:	7724424	10242280	5124180	12842525
Case B:	7724424	12442623	4982357	15184690







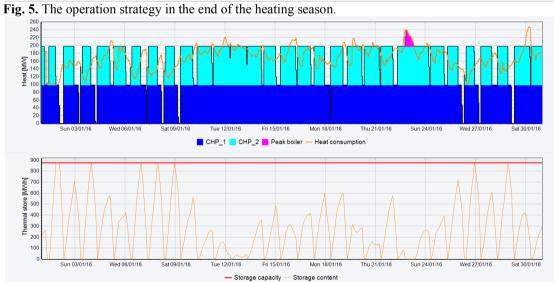
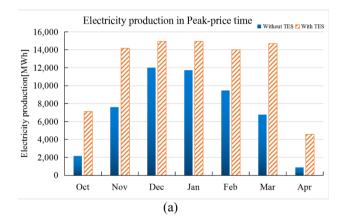
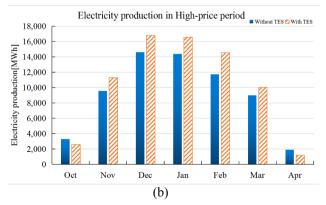


Fig. 6. The operation strategy in the mid-term of the heating season.

Since the CHP plants undertakes the task of supplying heat for this area, we can know that the sale of heat doesn't change in Case A (only CHP system) and Case B (CHP+TES) because the heat demands remain unchanged through Eq.(5). However, Fig.7 shows that the electricity production increase in the peak-price and high-price period especially in the former, while drop significantly at valley-price period in Case B comparing with Case A. In Table 3, the sale of electricity can be seen in the sharp rise, which mainly caused by the rising income in higher electricity price period.

Comparing the computed results of the operation income of Shulan CHP Plant before and after adding the TES tank with volume of 24000m³ in 2016~2017 heating season, it could be found that the operation income of the CHP plant with TES tank was added 2,342,165USD, increasing about 18.2%. Meanwhile, adding the TES tank in CHP plant could reduce the use of the high cost peak-shaving heat resource. The operation time of the peak boiler has dropped from 262h to 48h in Case B, shortening 81.7%. And the total fuel cost has been reduced by 11,305USD, declined about 3%.





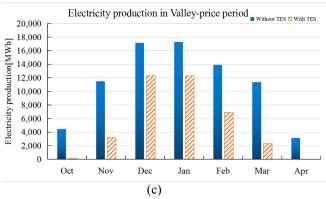


Fig.7. Electricity Production in different price of electricity period

4 Conclusion

In this paper we establish a mathematical model for a CHP plant with the TES tank. Then we choose a CHP plant in Shulan, Jilin as an example, using EnergyPRO software to find the optimum type of the TES tank in a three-tariff electricity pricing market. Thirdly we study the operation strategy and the economic benefit of the CHP plant with the selected optimal TES tank. The results shows:

1) Adding a TES tank enables the CHP plant to generate electricity on-grid as much as possible during the period when the price of electricity is relatively high. Meanwhile, the stable running time of the unit will increase, which can avoid the frequent adjustments of the CHP unit load and guarantee the operating efficiency of the unit.

2) After the configuration of the TES tank, the sale of electricity can be seen in the sharp rise. At the same time, the TES tank can reduce the use of peak-shaving heat resource with high cost. The case study shows in the whole heating season, the operation income of the CHP plants with TES tank was added 2,342,165USD, increased about 18.2%%. And the running time of the peaking heat source decreased from 262h to 48h, shortening by 81.7%, while the fuel cost has been reduced by 11,305USD, declined about 3%.

Nomenclature

- C_{TES} cost of the TES tank, yuan/m³
- $C_f(t)$ hourly fuel cost of the CHP plant, MWh
- $c_1(t)$ fuel price of CHP unit, yuan/MWh
- $c_2(t)$ fuel price of peak boiler, yuan/MWh
- *HH* heating intensity of a certain hour, $^{\circ}C \cdot h$
- $H_{peak}(t)$ hourly heat production of peak boiler, MWh
- $I_h(t)$ sale of heat per hour, USD
- $I_e(t)$ sale of electricityt per hour, USD
- $I_A(t)$ operation income per hour, USD
- $i_h(t)$ heat price, USD/MWh
- $i_e(t)$ electricity price, USD/MWh
- k_s $k_s=1$ only when TES tank stores heat, otherwise $k_s=0$

$k_r \qquad k_r=1$	only when TES tank releases heat,
	Twise $k_r = 0$
$P_{hi}(t)$ hourd	y heat production in CHP unit i
$P_{hi,max}(t)$ hourd	y Max.heat production in CHP unit i
$P_{ei}(t)$ hourd	y electricity production in CHP unit i
$P_{ei,max}(t)$ hourl	y Max.electricity production in CHP unit i
$Q_{HD}(t)$ heat	demand in a certain hour, MWh
$Q_{TES, s}(t)$ hourl	y amount of heat storage, MWh
$Q_{TES, r}(t)$ hourl	y amount of heat release, MWh
$Q_{TES, s}$ total	amount of heat storage per day, MWh
$Q_{TES, r}$ total	amount of heat release per day, MWh
Q_{TES} capacit	ty of the TES tank, MWh
q_o desig	ned heat demand (determined by
desig	gn),MW
t_{wj} avera	ge hourly outdoor temperature, $^\circ \! \mathbb{C}$

 γ_d when $t_{wi} > 18$, $\gamma_d = 1$; when $t_{wi} < 18$, $\gamma_d = 0$

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