

Study of auxiliary power system for electroplaters on the thermal engine basis

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Abstract. The article describes the design and testing of an auxiliary power system for a light commercial electric vehicle. In paper described research about load modes of auxiliary power system for maintaining performance of electric vehicle under low-charge conditions. The article describes the design work and the installation of the necessary components for the research. The authors describe the experiment of charging the traction battery from an auxiliary power source. The results of the study are presented, including an assessment of the effectiveness of using auxiliary power systems.

1 Introduction

In the very near future (10...15 years) it is planned to form a new market of vehicles around the world: automobiles with driver assistance systems – ADAS-systems, automobiles with unmanned control functions and just automobiles on electric traction. The electric drive maximally corresponds to the modern trends of the "smart car", as well as significantly reduces toxic emissions from vehicles, which make up today about a quarter of all anthropogenic emissions [1-9].

Interest in electric cars is growing every year on the part of the consumer, who, on the one hand, does not want to fill up a car with expensive fuel and change engine oil every year, and on the other hand - understands the proximity of the environmental disaster and is ready to take part in its removal [10-12]. However, it should not be forgotten that with the development of electric transport there are problems with the energy infrastructure, which is already working almost at the limit in large cities [13-20]. It will be necessary to increase the capacity of existing power plants, to accept the growth of carbon dioxide emissions at the electric power generation stage. The production of batteries, including extraction of raw materials, their processing, productions of chemically pure materials (cobalt, lithium, nickel) as well as logistics also require serious expenses.

Batteries are a major problem for the end user. Due to constant temperature changes, it is not possible to organize the ideal charging/discharging scheme for the battery - sooner or later it will fail and will need to be replaced. Moreover, due to insufficient development of science in this direction today, we have very modest runs on one battery charge. Also a big problem is the lack of necessary infrastructure, including charging stations. There is a risk that the battery capacity will not be

sufficient to travel the required distance, and there will be no place to charge them.

Therefore, in Russian conditions (long distances between settlements, cold climate and poor infrastructure) it is not enough to have only electric drive on the vehicles. There is a need for an efficient auxiliary energy source that will ensure the mobility of the vehicle in various emergency situations.

The purpose of this work is to study the possibility of using an auxiliary power plant for the electric platform, which would ensure the performance in conditions of low battery charge, while maintaining the environmental friendliness of the electric platform. Based on the all-metal bus GAZelle NEXT prototype (figure 1), a gasoline generator designed to develop electric power was installed, thus charging the battery of the bus.



Fig. 1. All-metal bus GAZelle NEXT.

2 Methods and materials

As a power plant we used a gasoline generator FirmanRD-4910E (figure 2) with a capacity of 3.1 kW. It was drawn in the Catia CAD system for the layout convenience on the 3D-model of the car GAZelle NEXT electric platform (figure 3).

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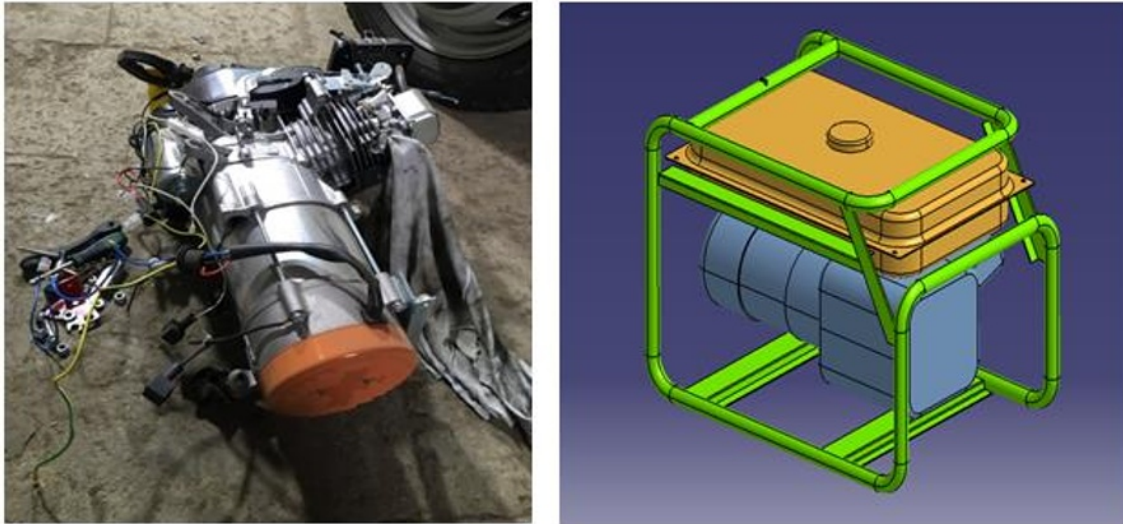


Fig. 2. Firman RD-4910E generator.

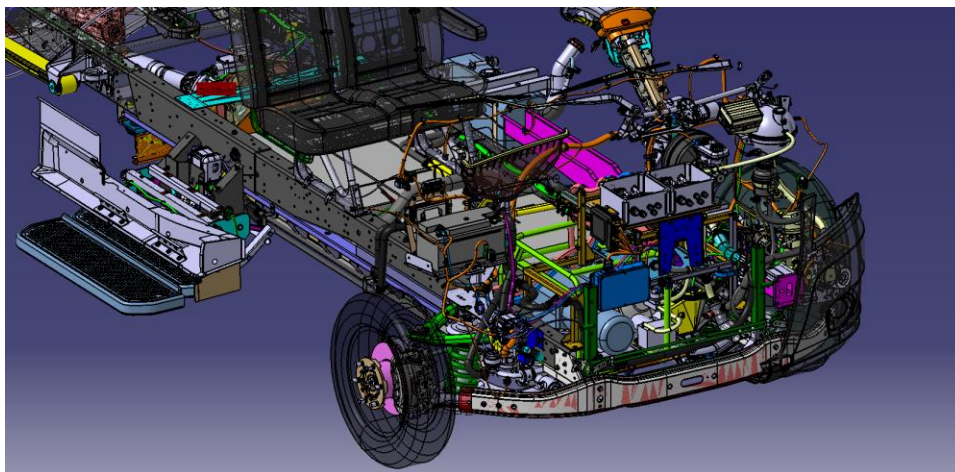


Fig. 3. Electric platform layout.

After the layout work and production of the generator mounting brackets, the generator was installed directly on the vehicle's electrical platform.

This layout allows unifying this solution and installing the generator on the entire line of GAZelle NEXT electric vehicles, including the low-floor bus.



Fig. 4. Electric platform with gasoline generator.

After the layout design of the units, a series of tests was carried out as part of the electrical platform (figure 4). The tests were carried out in the laboratory of NGTU. The purpose of the test was to determine the real fuel efficiency of the auxiliary power plant on the charging the traction batteries mode of the electric platform according to a given algorithm.

In accordance with the methodical program, the electric platform was delivered to the test site with minimum energy reserves in the traction batteries. The battery management system indicated a charge rate of 17%. The electric platform was securely fixed on the laboratory site with a parking brake. A Corrsys-Datron DFL3x fuel flow meter was mounted in the cargo area of the platform (figure 5). The fuel supply hoses from the tank to the engine were replaced by the standard ones from the flow meter set. To ensure that the required amount of fuel is provided an electric petrol pump with pressure regulator is installed in front of the flow meter maintaining the overpressure at the level of 30 kPa for the carburetor smooth operation. The fuel pump was powered by a separate battery and was not included in the costs.

Before starting the measurement, the electrical platform was kept for some time with the headlights on in order to discharge the batteries more efficiently. The auxiliary generator was started when the battery charge level of the BMS reached 15%. At the same time, a frequency meter was activated to sum up the pulses of the fuel meter.



Fig. 5. Corrsys-Datron DFL3x fuel flow meter on GAZelle NEXT board with gasoline generator.

The charge calculation process began six minutes after the launch. During this time, the generator motor operated with a recoil current of not more than 5 A for uniform heating. Then the charging current was increased to 12 A and it remained so until the end of charging. Such an algorithm preliminarily tested on the bench tests, showed the efficiency of the installation and the ability to work in the zone of thermal engine maximum efficiency.

The charging process is shown in figure 6.

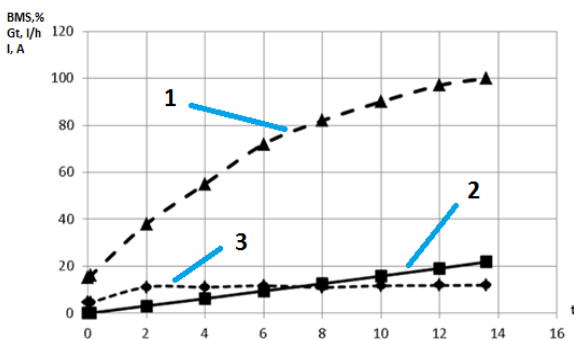


Fig. 6. Chart of the electric platform battery charging process with the help of the auxiliary power unit. Chart 1 – BMS, degree of charge of electric battery, %; chart 2 – Gt, fuel consumption, liter/ hour; chart 3 – charging current, A.

3 Results and discussion

The following conclusions can be drawn from this work. Firstly, the possibility of using an auxiliary power plant for the electrical platform is fully confirmed. The chosen scheme has advantages, among which there is a rational layout of a gasoline generator with the capacity of 3.1

kW. It represents a unified solution for the entire line of GAZelle NEXT electric vehicles.

According to BMS measurements, the charge was carried out from the 15% to 100% charge degree in the 33.61 kWh amount of electricity for the total time of 13.6 hours. The actual fuel consumption for the whole testing period was 21,793 liters, which is 16,02 kg at the measured density of gasoline equal to $\rho=735 \text{ kg/m}^3$. The conditional efficiency of the process (specific fuel consumption per charge) taking into account all internal losses of the generator and the charging system of the electric platform was 477 g/kWh, or, in other words, the efficiency providing for the calorific value of gasoline was 17.1%.

Among the drawbacks is a small volume of the fuel tank, which had to be filled twice during the experiment. The second shortcoming is low efficiency of the on-board charging system in the low charging currents area. Designed for a charging power of about 15 kW, the system at a power of about 3 kW has too low efficiency. To increase the system efficiency, it is necessary to enhance the charger performance coefficient in the area of low currents that are present when using auxiliary power units, or to create on board a separate charging system for the auxiliary thermal engine.

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