

TECHNOLOGY TO REDUCE ENERGY COSTS IN THE ELECTRIC STEEL MELTING SHOP

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Abstract. The article proposes a technological scheme of energy consumption for enterprises of the textile industry using technical means. On the basis of experimental studies in the field of energy saving in industrial enterprises, in particular in the tequistine industry, the main criteria for optimizing the whole variety of tasks for energy saving and assessing the corresponding energy indicators of units and enterprises in general are being developed. In addition, methodological foundations of experimental research on energy saving at operating industrial enterprises are being developed, taking into account technological and operational factors affecting energy consumption levels.

Introduction

The task of rational use of electricity in electric steel-making production can be considered not only as achieving the minimum level of energy consumption, but also as the task of optimal distribution of electricity between individual processes and workshops of the enterprise, by segments of the planned period and by types of products.

Main part

For an objective analysis of the efficiency of electricity consumption and making decisions on its management, it is necessary to have a differentiated system for assessing the efficiency of electricity use at the current time and a forecast for the planned period, i.e. you need to know what kind of return on energy consumption can be expected at a particular facility at different periods of time under different production conditions [1-4].

For various production redistributions, multifactor models of power consumption allow solving a number of urgent problems of increasing the efficiency of power consumption both at the level of individual units and workshops, and at the level of the enterprise as a whole.

The complexity of solving the problem of assessing the efficiency of electricity consumption is due to the fact that in practice the values of the objectively required electricity costs are unknown and the problem has to be solved on the basis of information characterizing the amount of actual energy consumption in specific production conditions, which, even for consumers of the same type, can differ very significantly. This is determined by a number of both technological and operating parameters of the process, which leads to a significant variation in the indicators of electrical use. Therefore, a higher level of power consumption at

individual units and technological limits can be fully justified in view of the difficult objective conditions of production.

Therefore, comparison of the efficiency of electrical consumption is possible only under the same or similar production conditions. For the metallurgical industry, there is a number of homogeneous technological units and industries with a common technology and equipment of the same type, for which it is possible to assess not only the difference in the efficiency of energy consumption, but also to establish, due to what factors and by what amount there was a deviation from the average or advanced indicators of energy consumption ...

Attaching exceptional importance to finding reserves for saving fuel and energy reserves, in order to concentrate the efforts of scientists and specialists in solving specific problems in the implementation of energy-saving policies, the following technology is proposed to reduce energy consumption at enterprises [5-8].

The technology provides for the development of new methods and technical solutions to reduce energy costs and optimize the consumption of fuel, electric and thermal energy in the main processes of industrial production using technical means of accounting, control and management, as well as the development of experimental research methods on the existing equipment of industrial facilities and the compilation of mathematical models na-control parameters of power consumption modes, providing a minimum energy consumption.

The proposed energy saving technology provides for a study technological and operational factors affecting the reduction of the energy intensity of industrial products.

The complex of studies includes the creation of a single information fund for specific sectors of the national economy, characterizing the technical, technological, organizational and economic aspects of the transformation, distribution and use of energy resources.

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Estimation of the predicted value of reducing the "peak" power when using technical means of control:

- a) assessment of the predicted value of the reduced power (theoretical forecast);
- b) an estimate of the lead time of a 30-minute excess of the declared capacity during the maximum hours of the power system.

Reducing energy costs by introducing technological measures with the solution of subtasks:

- a) optimization of technological parameters in electric power processes;
- b) the same in electrothermal processes.

Reducing electricity losses in the power supply system, in machines and devices with the solution of subtasks:

- a) reduction of electricity losses in the power supply system;
- b) the same in electrical machines and apparatus, electrothermal units;
- c) optimization of the operating mode of devices by reactive power compensation.

Modernization and renewal of the fleet of machines and mechanisms with the purpose of reducing energy consumption by solving subtasks:

- a) modernization of the existing fleet of machines and mechanisms;
- b) replacement of machines, mechanisms, processes with less energy-intensive ones.

Implementation of organizational measures to reduce energy consumption with the solution of subtasks:

- a) introduction of an automated accounting, control and management system energy consumption;
- b) the same for the components of the technological process (compressed air, water, gas, steam, etc.);
- c) organization of collection and storage of statistical information on the dynamics of changes in energy indicators;
- d) development of methods of regulation and organization of control over their observance.

Thus, the whole range of research and implementation of energy saving measures is reduced to solving 8 tasks and 22 subtasks.

Decomposition scheme of the specific power consumption indicator

Given the presence of a significant number of interrelated energy saving measures, including electrical,

technological and many other factors of such a complex indicator as the energy intensity of products, the method of system analysis should be adopted as a method for analyzing research and calculation [9-12].

Naturally, the developed scenario should include all the above tasks, taking into account the specific features of the object under study.

The specified scenario should include two stages of work: The first stage - a set of studies to identify sources of savings in the operation of individual units.

The second stage - the same for workshops and enterprises.

Next, we take, as an objective function, the indicator of specific power consumption and, on its basis, we build a decomposition scheme for this indicator.

Considering that at the first stage of research, the issues of energy saving within the framework of single units should be resolved, the scope of work should cover almost all subtasks of the specified decomposition scheme in the following technological sequence:

- a) characteristics of the unit, study of the design features of the unit;
 - technological process and characteristics of the processed product;
 - unit operation mode (continuous, intermittent, pauses, etc.);
- b) characteristics of auxiliary machines and mechanisms and their mode of operation;
- c) organization of operation of the electrical and technical part of the unit (lubrication, cleaning);
- d) experimental research - active and reactive power, power consumption, energy consumption of products.

Optimality criterion for energy performance

At the first stage of solving the problems stipulated by the scheme of decomposition of the indicator of specific power consumption, it is necessary to justify the choice of such optimality criteria, which must correspond to the entire complex of many characteristic components of the objective function [13-17].

The global criterion for the optimality of the whole variety of events energy saving is the minimum of the energy component of the production cost.

However, this optimum can be reached through the optimization of all components of the entire complex of works.

Table 1.

№	Objective function	<i>Indicative list of activities</i>	<i>Optimality criterion</i>			
			Without capital costs		With capital costs	
			without performance degradation	with a decrease in productivity	without a decrease in productivity	with a decrease in performance
1	2	3	4	5	6	7
1	Electricity losses (kWh / year)	1) Voltage level normalization 2) Increasing the efficiency of the units 3) improving the quality of PPR	Minimum losses kWh / year		Minimum estimated costs, sum / year	

		<ul style="list-style-type: none"> 4) improvement of current operation 5) reactive power compensation 6) reduction of losses in the electrical system supplies 				
2	Energy intensity of products (kWh / food unit)	<ul style="list-style-type: none"> 1) reduction of energy losses (in machines and mechanisms) 2) reduction of product defects 3) improving the quality of raw materials 4) increasing the coefficient of extraction of a useful product from raw materials 5) improving the performance of equipment 6) increasing equipment utilization 7) reduction of equipment idle 8) reduction of consumption of components of the technological process (compressed air, water, steam, etc.) 	Minimum losses kWh / year		Minimum estimated costs, sum / year	
3	Power consumption (kW)	<ul style="list-style-type: none"> 1) reduction of power losses 2) compliance with the normative parameters of raw materials and semi-finished products 3) ensuring the standard temperature in metallurgy and metalworking 4) maintaining the standard voltage in electrothermal processes 5) equipment speed regulation 6) increasing equipment utilization 	Minimum losses kWh / year		Minimum estimated costs, sum / year	Minimum estimated costs, sum / year
4	Declared power (kW)	<ul style="list-style-type: none"> 1) shift in operating time of the units 2) shutdown of units for the maximum period 3) reducing the load of the units for the period of maximum 4) optimization of the time of load drops and technological pauses 5) the use of intermediate warehouses and stocks of semi-finished products for regulatory purposes 6) creation of backup equipment for regulatory purposes 	The minimum declared power (kW). timing parameters		Minimum estimated costs, sum / year	Minimum estimated costs, sum / year
5	Production cost (sum of food items)	<i>Items 1 - 4</i>	The minimum energy component of the production cost			

Table 1 shows the criteria for the optimality of measures in the main areas of work:

- reduction of electricity losses;
- reducing the energy consumption of products;
- reduction of power consumption of units, workshops and enterprises;
- reduction of the "peak" power of the power system.

Analysis of the indicators in Table 1 shows that the criteria for the optimality of measures carried out without capital expenditures and without reducing productivity

are: the minimum specific and absolute consumption of electricity and the minimum declared capacity, in the presence of capital costs, the minimum estimated costs in monetary terms (sum / year), including in itself energy and cash costs with a given payback period.

Conclusion

1. A technological scheme of energy consumption for enterprises of the textile industry with the use of technical means is given. The scheme provides for a step-by-step

study of power consumption modes with the identification of reserves for saving electricity and optimizing energy performance using automated metering, control and management systems.

2. Criteria for optimization of the whole variety of tasks for energy saving and assessment of the corresponding energy indicators of units and enterprises in general have been developed.

3. Methodological foundations for experimental research on energy saving at operating industrial enterprises have been developed, taking into account technological and operational factors affecting the levels of energy consumption.

4. The most effective measures to reduce the power consumption of units and algorithms for choosing the most advantageous mode, as well as the participation of the unit in the process of regulating the electrical load of the enterprise, have been developed.

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