# Study on the process of droplet formation when liquid flows out of a capillary

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**Abstract.** In this article, the law of interaction of air and fibrous materials emanating from two opposite pipelines is described in the theory of singular points by S.A. Chapligin, N.E. Zhukovsky function, theoretically studied using K. Schwarz's integral formula, Lopital's rule, complex potential field and canonical field.

## 1 Introduction

It is known that the air flow is widely used in the technological process of cotton processing. The air flow is widely used [1], especially when transporting cotton, fiber, and also when transporting waste from technological processes. In this area, B. Levkovich, O. Ishmurotov, S. Kadyrkhodzhaev, A. Suslin, R. Burnashev, M. T. Khodzhiev, R. Murodov, B. Mardonov and Kh. Akhmedkhodzhaev and others conducted extensive scientific and practical research on the transportation of cotton products in pneumatic vehicles, but studies of pneumatic vehicles used for dust removal and studies of dust concentrations emitted from dust collectors have not been sufficiently conducted [2-13].

With this in mind, today, in the in-depth study of the composition of dust, great attention should be paid to the issue of separating their constituents during the cleaning process [1]. In particular, the analysis of the existing technology for dust cleaning of air shows that no scientific and practical studies of the cleaning process, taking into account the fractional composition of dusty air, have not been carried out.

The problem of air flow and separation of fibrous materials from all of the above technological processes is a very urgent problem, and its solution is extremely important.

In solving this problem, we tried to create a technology for their separation, based on a sharp decrease in the speed of heavy particles in the air, based on the force of interaction of oppositely directed air flows [2].

The creation of a theoretical study of this process is one of the important tasks. To do this, we will take into account the regularity of the interaction of air and a fibrous mixture coming from two opposite tubes in this process. In it, we consider a theoretical study of this issue, mainly based on the technological scheme presented in Fig. 1 [3].

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# 2 Materials and Methods

A mixture of two pipes in a horizontal position collides with each other during movement and propagates along the upper and lower vertical pipes, as shown in the diagram in Figure 1. As a result of the collision of opposite currents around the point of their collision E, a steady state current is formed (Fig. 2 and 3). As a result, the state of suspension formation in Fig. 2 ( $C_0 ED_0$ ), the symmetric state of the two mean currents of the G<sub>z</sub> was investigated on the basis of the circuit shown in Fig. 3.



Fig.1. Diagram of the interaction of air and fiber mixture coming from two opposite pipes

As a result of the study, the following indicators and their parameters will be determined: - intermediate stagnation of waste and fibrous materials moving in the stream;

- hopper for collecting waste and fibrous materials Lc width of the lower channel;

- determine the distance  $L_{ox}$  (between points  $E_o$  and E) from the point of inflow of the air flow to the point of the beginning of stagnation;

- Determination of the radii of curvature of the arc radii  $R_1$  and  $R_2$   $(R_2 = R_2(E_0C_o))$  $(R_1 = R_1(C_0E));$ 

- determine the amount of waste and fibrous materials entering the collection bin;

- velocities  $V_1$  and  $V_2$  of upper and lower vertical currents after capture of waste.

To simplify the derivation of theoretical research results, we assume that the problem is two-dimensional and does not depend on time. When solving such problems, we rely on the methods of the theory of functions of a complex variable and ideal fluids [4, 5, 6]. The problem is solved in a parametric form. As an auxiliary field, we take the upper half-plane with a parametric variable and denote it as  $G_z (t = \xi + i\eta)$  (Fig. 5). In this case, according to the S.A.Chapligin singular point method, we reflect the complex potential field  $G_W(W = \varphi + i\Psi)$  (Fig. 4), the  $\omega = \tau + i\theta; \left(\tau = \ln \frac{V_{no}}{V_n}\right) - N.E.Zhukovsky function,$ 

conformity to the  $G_z (t = \xi + i\eta)$  field (Fig. 5). In the reflection process, we assume that

the boundary of the  $G_z(z = x + iy)$  field is reflected (i.e., falls) on the true axis of the  $G_z$  field Re  $G_z = \xi$ ,  $\eta = 0$ . The relationship between  $G_z$ -field and  $G_w$ -field is adjustable as shown in Fig. 3 and 4.

In this case, by the method of Chapligin singular points [4, 5, 6]. The product of the W(t) function by the  $t = \xi + i\eta$  parameters will have first-order poles and zeros at points  $A(t = \pm \infty), c(t = -1), E(t = e)$  and D(t = 1).

 $\frac{dW}{dt}$  - we will plot this result by plotting a function at the poles and zeros:

$$\frac{dW}{dt} = -\frac{q_n}{\pi} \frac{t-e}{t^2-1}, \ q_n = q_c + q_d = V_n L_{n3} L_n = L_A \tag{1}$$

in this:  $q_n$  - (AA) flow rate of the mixture in the pipe (Fig. 2)

 $q_c = q_1$  - air flow through the upper duct;

 $q_c = q_2$  - the amount of fibrous waste along the bottom duct.



Fig. 2. Collision scheme of opposite currents  $G_{z}$  - flow (field)



Fig.3. Scheme of the semi-sphere of the mixture flow  $G_z$  - half of the stream



**Fig.4.**  $G_w$  - complex potential field



#### Fig.5. Canonical sphere

We determine the limit values of the N.E.Zhukovsky function:

$$\omega_n(t) = \tau + i\theta, \tau = \ln \frac{V_{n0}}{V_n}, \quad \omega_n(t) = \ln \left| \frac{V_{no}}{\frac{dW_n}{dz}} \right|$$
(2)

in this  $\frac{dW_n}{dz} = V_n$ ,  $\theta = \theta_n(t)$ . (n = 1; 2)

We introduce a function similar to N.E.Zhukovsky's.

$$\omega(z) = \ln \sqrt{\frac{\rho_1 V_{10}^2 + \rho_2 V_{20}^2}{\rho_1 V_1^2 + \rho_2 V_2^2}}$$
(3)

in this  $\theta = \theta(t)$  - the angle of deviation of the velocity vector;  $V_{n0}$  - the velocity of the fibrous waste mixture with air;

 $V_1$  - air speed;

 $V_2$  - the velocity of the fibrous waste at the head of the pipe;

 $V_{10}, V_{20}$  - respectively fiber emissions and air velocities along the ducts.

From (1) and (2) we obtain the following.

$$\frac{V_{no}}{V_n} = \sqrt{\frac{\rho_1 V_{10}^2 + \rho_2 V_{20}^2}{\rho_1 V_1^2 + \rho_2 V_2^2}} \quad n=1.2$$
(4)

In this case, the limit value of the N.E. Zhukovsky function has the following form. According to Fig. 5, E = e,  $D_0 = d_0$ , B = -b

$$\tau_{m}\omega_{n}(t) = \begin{cases} 0, & \text{if}, -\infty < \xi < -b, \ \eta = 0 \quad (AB), \\ -\frac{\pi}{2}, & \text{if}, -b < \xi < -1, \ \eta = 0 \quad (BC) \\ -\frac{\pi}{2}, & \text{if}, -1 < \xi < C_{0}, \ \eta = 0 \quad (CC_{o}) \\ \theta_{1}(\xi), & \text{if}, \ C_{o} < \xi < e, \ \eta = 0 \quad (C_{o}E) \\ \theta_{2}(\xi), & \text{if}, \ e < \xi < d_{o}, \ \eta = 0 \quad (ED_{0}) \\ \frac{\pi}{2}, & \text{if}, d_{0} < \xi < 1, \eta = 0 \quad (D_{o}D) \\ \frac{\pi}{2}, & \text{if}, 1 < \xi < f, \ \eta = 0 \quad (DF) \\ 0, & \text{if}, \ f < \xi < \infty, \ \eta = 0 \quad (FA) \end{cases}$$

Using the K. Schwartz integral formula, we obtain the following [3].

$$\omega_n(\xi) = \frac{1}{\pi} \int_{-\infty}^{+\infty} \frac{\tau_m \omega_n(\xi) d\xi}{\xi - t}$$

or, to put it more fully, from the boundary conditions of Zhukovsky's function:

$$\begin{split} \omega_{n}(\xi) &= -\frac{1}{2} \int_{-b}^{-1} \frac{d\xi}{\xi - t} - \frac{1}{2} \int_{-1}^{-C_{o}} \frac{d\xi}{\xi - t} + \frac{1}{\pi} \int_{-C_{o}}^{e} \frac{\theta_{1}(\xi)d\xi}{\xi - t} + \frac{1}{\pi} \int_{e}^{d_{o}} \frac{\theta_{2}(\xi)}{\xi - t} d\xi + \frac{1}{2} \int_{d_{o}}^{1} \frac{d\xi}{\xi - t} + \frac{1}{2} \int_{1}^{f} \frac{d\xi}{\xi - t} = \\ &= -\frac{1}{2} \ln \frac{-1 - t}{-b - t} - \frac{1}{2} \ln \frac{-C_{o} - t}{-1 - t} + \frac{1}{\pi} \int_{-C_{o}}^{e} \frac{\theta_{1}(\xi)d\xi}{\xi - t} + \frac{1}{\pi} \int_{e}^{d_{o}} \frac{\theta_{2}(\xi)d\xi}{\xi - t} + \frac{1}{2} \ln \frac{1 - t}{d_{0} - t} + \frac{1}{2} \ln \frac{f - t}{1 - t} = \\ &= -\frac{1}{2} \ln \frac{1 + t}{b + t} \bullet \frac{C_{o} + t}{1 + t} + \frac{1}{2} \ln \frac{1 - t}{d_{0} - t} \cdot \frac{f - t}{1 - t} + I_{1}(t) + I_{2}(t) = \\ &= -\frac{1}{2} \ln \frac{C_{o} + t}{b + t} + \frac{1}{2} \ln \frac{f - t}{d_{0} - t} + I_{1}(t) + I_{2}(t) = \\ &= -\frac{1}{2} \ln \frac{f - t}{d_{0} - t} \cdot \frac{b + t}{C_{0} + t} + I_{1}(t) + I_{2}(t) = \ln \sqrt{\frac{(t + b)(t - f)}{(t + C_{0})(t - d_{0})}} + I_{1}(t) + I_{2}(t) \end{split}$$

in this

$$I_{1}(t) = \frac{1}{\pi} \int_{C_{0}}^{e} \frac{\theta_{1}(\xi)d\xi}{\xi - t}, \qquad I_{2}(t) = \frac{1}{\pi} \int_{e}^{d_{0}} \frac{\theta_{2}(\xi)d\xi}{\xi - t}$$

$$\theta_{2}(t) = At + B \Rightarrow \begin{cases} -\frac{\pi}{2} = -AC_{0} + B \\ 0 = Ae + B \end{cases} \Rightarrow A(e + C_{0}) = \frac{\pi}{2} \Rightarrow A = \frac{\pi}{2(e + C_{0})}$$

$$B = -Ae = -\frac{\pi e}{2(e + C_{0})} \Rightarrow \theta_{2}(t) = \frac{\pi(t - e)}{2(e + C_{0})} = \begin{cases} 0, & \text{if }, t = e \\ -\frac{\pi}{2}, & \text{if }, t = -C_{0} \end{cases} \qquad (6)$$

$$\theta_{1}(t) = At + B; \begin{cases} 0 = Ae + B \\ \frac{\pi}{2} = Ad_{0} + B \end{cases} \qquad A = \frac{\pi}{2(d_{0} - e)}, \qquad B = -\frac{\pi e}{2(d_{0} - e)}$$

$$\theta_{1}(t) = \frac{\pi(t - e)}{2(d_{0} - e)} = \begin{cases} 0, & \text{if }, t = e \\ \frac{\pi}{2}, & \text{if }, t = d_{0} \end{cases} \qquad (7)$$

In this case, taking into account the formulas (5) - (7), we calculate  $I_1(t)$  and  $I_2(t)$ : t= $\xi$ + $i\eta$ ,  $\eta$ =0

$$I_{1}(t) = \frac{1}{\pi} \int_{-C_{0}}^{e} \frac{\pi(\xi - e)d\xi}{2(e + C_{0}) \cdot (\xi - t)} = \frac{1}{2(e + C_{0})} \int_{-C_{0}}^{e} \frac{\xi - e}{\xi - t}d\xi = \frac{1}{2(e + C_{0})} \int_{-C_{0}}^{e} \left(1 + \frac{t - e}{\xi - t}\right)d\xi =$$

$$= \frac{1}{2(e + C_{0})} \left[ (e + C_{0}) + (t - e)\ln\frac{e - t}{-C_{0} - t} \right] = \frac{1}{2} \left[ 1 + \frac{t - e}{e + C_{0}} \ln\frac{t - e}{C_{0} + t} \right] = \frac{1}{2} + \ln\left(\frac{t - e}{C_{0} + t}\right)^{\frac{\tau - e}{2(e + C_{0})}}$$

$$I_{2}(t) = \frac{1}{\pi} \int_{e}^{d_{0}} \frac{\pi(\xi - e)d\xi}{2(d_{0} - e) \cdot (\xi - t)} = \frac{1}{2(d_{0} - e)} \int_{e}^{d_{0}} \frac{\xi - e}{\xi - t}d\xi = \frac{1}{2(d_{0} + e)} \int_{e}^{d_{0}} \left(1 + \frac{t - e}{\xi - t}\right)d\xi =$$

$$= \frac{1}{2(d_{0} + e)} \left[ (d_{0} - e) + (t - e)\ln\frac{d_{0} - t}{e - t} \right] = \frac{1}{2} \left[ 1 + \frac{t - e}{d_{0} - e}\ln\frac{d_{0} - t}{e - t} \right] = \frac{1}{2} + \ln\left(\frac{d_{0} - t}{e - t}\right)^{\frac{\tau - e}{2(d_{0} - e)}}$$

In that case from (5):

$$\omega_{n}(t) = \ln \sqrt{\frac{(t+b)(t-f)}{(t+C_{0})(t-d_{0})}} + 1 + \ln \left(\frac{t-e}{C_{0}+t}\right)^{\frac{t-e}{2(e+C_{0})}} + \ln \left(\frac{d_{0}-t}{e-t}\right)^{\frac{t-e}{2(d_{0}-e)}} = \\ = 1 + \ln \sqrt{\frac{(t+b)(t-f)}{(t+C_{0})(t-d_{0})}} + \ln \left(\frac{t-e}{C_{0}+t}\right)^{\frac{t-e}{2(e+C_{0})}} + \ln \left(\frac{d_{0}-t}{e-t}\right)^{\frac{t-e}{2(d_{0}-e)}} \\ \omega_{n}(t) = 1 + \ln \sqrt{\frac{(t+b)(t-f)}{(t+C_{0})(t-d_{0})}} \cdot \left(\frac{t-e}{C_{0}+t}\right)^{\frac{t-e}{2(e+C_{0})}} \cdot \left(\frac{d_{0}-t}{e-t}\right)^{\frac{t-e}{2(d_{0}-e)}}$$
(8)

In this  $1 = \ln e_1$ ,  $e_1 \approx 2,71$  according to (2),

$$V_{n} = V_{n0} \sqrt{\frac{(t+C_{0})(t-d_{0})}{(t+b)(t-f)}} \cdot \left(\frac{C_{0}+t}{t-e}\right)^{\frac{t-e}{2(e+C_{0})}} \cdot \left(\frac{e-t}{d_{0}-t}\right)^{\frac{1-e}{2(d_{0}-e)}} \cdot \frac{1}{2.71}$$
(9)

we check the correctness of formula (9).

$$1. \quad y_1 = \left(t + C_0\right)^{\frac{1}{2}} \cdot \left(C_0 + t\right)^{\frac{t-e}{2(e+C_0)}} = \left(t + C_0\right)^{\frac{t-e}{2(e+C_0)}}$$
$$\ln y_1 = \frac{1}{2(e+C_0)} \left(t + C_0\right) \ln \left(t + C_0\right) \Rightarrow \ln y_1 = \frac{1}{2(e_1 + C_0)} \lim_{t \to -C_0} \left(t + C_0\right) \ln \left(t + C_0\right) =$$
$$= \frac{1}{2(e+C_0)} \lim_{t \to -C_0} \frac{\ln \left(t + C_0\right)}{\frac{1}{t + C_0}} = \left(\frac{\infty}{\infty}\right)$$

according to the Lopital rule,

$$\frac{1}{2(e+C_0)}\lim_{t\to -C_0}\frac{\frac{1}{t+C_0}}{-\frac{1}{(t+C_0)^2}} = -\frac{1}{2(e+C_0)}\lim_{t\to -C_0}(t+C_0) = 0$$

 $\ln y_1 = 0, \quad y_1 = e^0 = 1$   $2. \quad y_2 = (t - d_0)^{\frac{1}{2}} \cdot (d_0 - t)^{\frac{t - e}{2(d_0 - e)}} = (d_0 - t)^{\frac{d_0 - t}{2(d_0 - e)}}$   $\ln y_2 = \frac{1}{2(d_0 - e)} (d_0 - t) \ln (d_0 - t) = \frac{1}{2(d_0 - e)} \cdot \frac{\ln (d_0 - t)}{\frac{1}{d_0 - t}}$ 

1

$$\lim_{t \to -d_0} \ln y_2 = \frac{1}{2(d_0 - e)} \lim_{t \to d_0} \frac{-\frac{1}{d_0 - t}}{-\frac{1}{(d_0 - t)^2}} = \frac{1}{2(d_0 - e)} \lim_{t \to d_0} (d_0 - t) = 0$$
  
$$\ln y_2 = 0, \quad y_2 = e^0 = 1; \quad y_1 = y_2$$

Using formulas (1), (2) and (9) to determine the geometric expressions of the problem, we obtain:

$$\frac{dz}{dt} = \frac{dz}{dW} \cdot \frac{dW}{dt} = -\frac{q_n}{\pi} \frac{t-e}{t^2-1} \cdot \frac{1}{\frac{dW}{dt}}$$

henceforth;

$$\frac{dz}{dt} = -\frac{V_n L_n}{\pi} \cdot \frac{t-e}{t^2 - 1} \cdot \frac{1}{V_{n_0}} \cdot \sqrt{\frac{(t+b)(t-f)}{(t+C_0)(t-d_0)}} \cdot \sqrt{2,71} \cdot \left(\frac{d_0 - t}{e-t}\right)^{\frac{1-e}{2(d_0 - e)}}$$

Also,

$$\frac{dz}{dt} = -\sqrt{2.71} \frac{L_n F}{\pi} \cdot \frac{t - e}{t^2 - 1} I_{10}(t) \cdot I_{20}(t)$$
(10)

in this  $I_{10}(t) = \sqrt{\frac{(t+b)(t-f)}{(t+C_0)(t-d_0)}}$ ,  $L_n$  - (AA) the starting width of the pipe

$$I_{20}(t) = \left(\frac{t-e}{C_0+t}\right)^{\frac{t-e}{2(e+C_0)}} \cdot \left(\frac{d_0-t}{e-t}\right)^{\frac{t-e}{2(d_0-e)}}$$
$$F = \sqrt{\frac{\rho_1 V_{10}^2 + \rho_2 V_{20}^2}{\rho_1 V_1^2 + \rho_2 V_2^2}} = \frac{V_{10}}{V_1} \sqrt{\frac{1+\hat{\rho}_2 g_1}{1+\hat{\rho}_2 g_2}}$$

If we take into account the concentration of  $f_1 + f_2 = 1$  phases, then we obtain the following. According to (3),

$$F = \hat{V}_1 \sqrt{\frac{(1 - f_2)^2 + f_2^2 \hat{\rho}_2 g_1}{1 + \hat{\rho}_2 g_2}}$$
(11)

in this:  $\hat{\rho}_2 = \frac{\rho_2}{\rho_1}$ ;  $\rho_1$  and  $\rho_2$  - densities of fibrous waste and air at the head of the pipe

 $\hat{V}_1 = \frac{V_{10}}{V_1}$   $V_{10}$  and  $V_1$  (AA) air velocities at the top of the pipe and along the vertical

channel

$$\hat{g}_1 = \left(\frac{V_{20}}{V_{10}}\right)^2$$
,  $\hat{g}_2 = \left(\frac{V_2}{V_1}\right)^2 V_{20}$  and  $V_2$  - respectively (AA) the velocities of the fibrous

mixtures at the beginning of the channel and along the bottom channel.

Consequently, the law of interaction between air and fibrous mixtures from two opposite pipes: (AA) is directly related to the density of fibrous air in the pipe head and the velocities of air and fibrous mixtures in the channels, which is proved in the above calculations.

## **3 Results and Discussion**

It can be seen that expressions (1), (9), (10) and (11) (AA) allow one to accurately express the law of interaction between air and a fibrous mixture leaving the pipe. Now let's calculate the parameters of movement in the flow of air-fiber mixtures in two opposite pipes.

Situation 1. In this case, we perform the following calculations:  $g_1=0.33$ ; Let be  $g_2=1$ ;  $L_A=0.4$ ,

N⁰	$\overline{\rho}_2$	F	R <sub>1</sub>	$\overline{R}_1$	$\bar{L}_c$	L <sub>c</sub>	L <sub>ox</sub> =L <sub>c</sub> -R <sub>1</sub>
1	0.08	0.974869	4.510788	0.11277	0.558794	22.35176	17.84097
2	0.1	0.969067	4.48394	0.1121	0.555468	22.21872	17.73478
3	0.12	0.963439	4.457898	0.11145	0.552242	22.08968	17.63178
4	0.14	0.957977	4.432624	0.11082	0.549111	22.96444	17.53182

Table 1. g<sub>1</sub>=0.33; g<sub>2</sub>=1; L<sub>A</sub>=0.4 results of calculation of values

Here,  $\overline{R}_1$  - radius of curvature,  $\overline{L}_c$  - channel width,  $L_{ox}$ - the distance between the inner horizontal pipe and the E point of division of the flow.

*Situation 2.* Let be g<sub>1</sub>=0.5; g<sub>2</sub>=1; L<sub>A</sub>=0.4,

Table 2. g<sub>1</sub>=0.5; g<sub>2</sub>=1; L<sub>A</sub>=0.4 results of calculation of values

№	$\overline{\rho}_2$	F	<b>R</b> <sub>1</sub>	$\overline{R}_1$	$\overline{L}_c$	L <sub>c</sub>	$L_{ox} = L_c - R_1$
1	0.08	0.981307	4.540574	0.11351	0.562484	22.49936	17.95878
2	0.1	0.977008	4.520685	0.11302	0.56002	22.4008	17.88012
3	0.12	0.972846	4.501424	0.11254	0.557634	22.30536	17.80394
4	0.14	0.968812	4.482759	0.11207	0.555322	22.21287	17.73012

Situation 3. Let be g<sub>1</sub>=0.95; g<sub>2</sub>=1; L<sub>A</sub>=0.4,

Table 3. g1=0.95; g2=1; LA=0.4 results of calculation of values

N⁰	$\overline{\rho}_2$	F	<b>R</b> <sub>1</sub>	$\overline{R}_1$	$\overline{L}_c$	L <sub>c</sub>	L <sub>ox</sub> =L <sub>c</sub> -R <sub>1</sub>
1	0.08	0.998146	4.618492	0.11546	0.572136	22.88546	18.26696
2	0.1	0.997725	4.616541	0.11541	0.571895	22.87579	18.25924
3	0.12	0.997318	4.614658	0.11537	0.571661	22.86646	18.2518
4	0.14	0.996925	4.612841	0.11532	0.571436	22.85745	18.24461

Now, we calculate the arithmetic mean of the results obtained from Table 1:  $R_{1}(\text{average}) = \frac{4.510788 + 4.48394 + 4.457898 + 4.432624}{4} \approx 4.4713 \, \text{sm}$   $L_{c}(\text{average}) = \frac{22.35176 + 22.21872 + 22.08968 + 21.9644}{4} \approx 22.156 \, \text{sm}$   $L_{ox}(\text{average}) = 22.156 - 4.4713 \approx 17.68 \, \text{sm}$ We calculate the arithmetic mean of the results obtained from Table 2:  $R_{1}(\text{average}) = \frac{4.540574 + 4.520685 + 4.501424 + 4.482759}{4} \approx 4.5113 \, \text{sm}$   $L_{c}(\text{average}) = \frac{22.49936 + 22.4008 + 22.30536 + 22.21287}{4} \approx 22.3545 \, \text{sm}$ 

$$L_{ox}(average) = 22.3545 - 4.5113 \approx 17.84 \, sm$$
We calculate the arithmetic mean of the results obtained from Table 3:  
R<sub>1</sub>(average) =  $\frac{4.618492 + 4.616541 + 4.614658 + 4.612841}{4} \approx 4.6156 \, sm$   
 $L_{e}(average) = \frac{22.88546 + 22.87579 + 22.86646 + 22.85745}{4} \approx 22.8712 \, sm$   
 $L_{ox}(average) = 22.8712 - 4.6156 \approx 18.25 \, sm$   
Now, we calculate the average values of the results obtained from Tables 1, 2, 3 above:  
 $R_{1}(average) = \frac{R_{1}(average 1 - table) + R_{1}(average 2 - table) + R_{1}(average 3 - table)}{3} = \frac{4.4713 + 4.5113 + 4.6156}{3} \approx 4.53 \, sm$   
 $R_{1}(average) = \frac{R_{1}(average 1 - table) + R_{1}(average 2 - table) + R_{1}(average 3 - table)}{3} = \frac{22.156 + 22.354 + 22.871}{3} \approx 22.46 \, sm$   
 $L_{c}(average) = \frac{R_{c}(average 1 - table) + R_{c}(average 2 - table) + R_{c}(average 3 - table)}{3} = \frac{17.68 + 17.84 + 18.25}{3} \approx 17.93 \, sm$   
 $L_{ox}(average) = \frac{(L_{ox}(average 1 - table) + L_{ox}(average 2 - table) + L_{ox}(average 3 - table)}{3} = \frac{(17.68 + 17.84 + 18.25)}{3} \approx 17.93 \, sm$ 

## **4** Conclusions

Based on a comparison of the cases, we obtain the radius of curvature of the arcs  $S_0E = ED_0$  $R_1 \approx 4.53 \ sm$ , as well as the width of the  $L_c \approx 22.46 \ sm$  channel and the distance  $L_{or} \approx 17.93 \ sm$  from the pipe to the point when two media are separated.

The above, mathematically and theoretically substantiated existing parameters of the flow of air and mixtures of fibers in opposite pipes, can be taken as a scientific and theoretical basis for solving the problem of flowing around air and separating from it mixtures of fibers isolated from technological processes cotton ginning.

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